

INSTRUCTIONS FOR USE OF STRAIGHT AND CIRCLE CUTTING ATTACHMENT

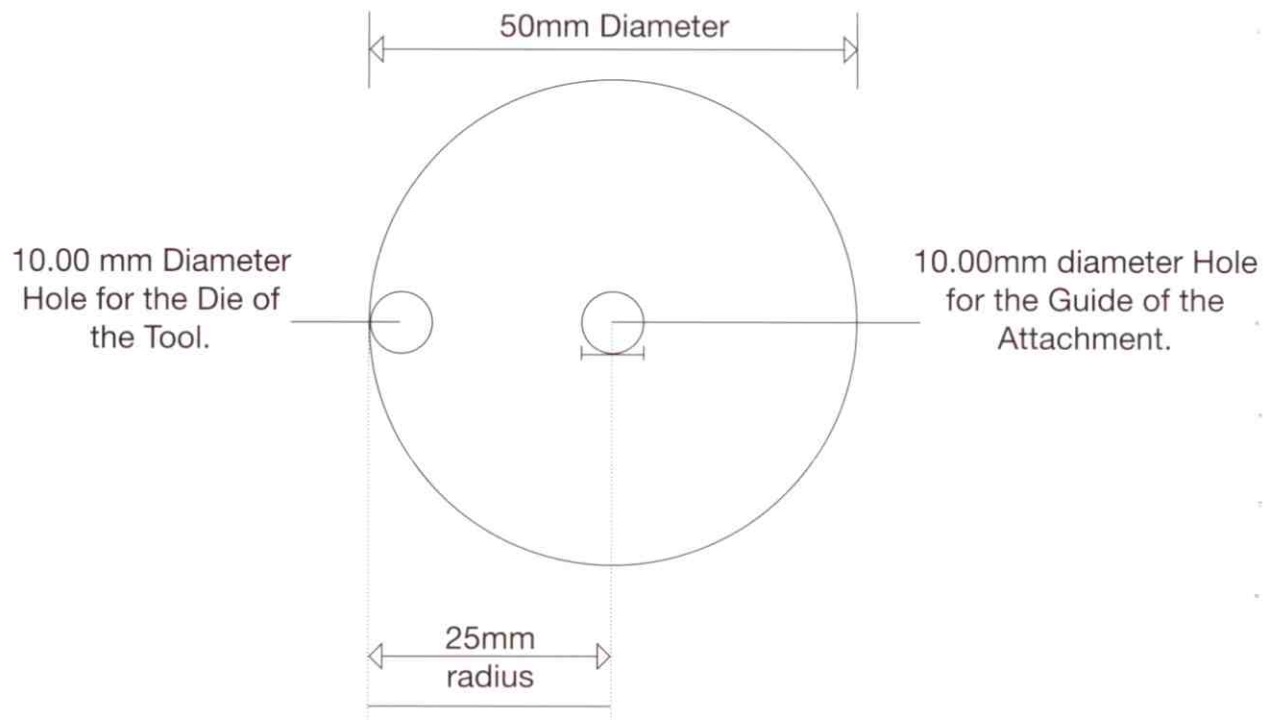
Instructions for use as a Circle Cutting Attachment:

Drill a 10mm hole with a sheet drill at the centre point of the circle to be cut. Then measure the distance of the circle's radius from the middle of the drilled hole (for example a 25mm radius as in the diagram) mark this spot and measure 5mm back towards the circle's centre and drill a second 10mm hole here. This drilled hole will accommodate the Die of the tool, and the other the Guide of the Straight and Circle Attachment.

Position the sheet of metal over the Die and the Guide placing them in their respective drilled holes. Make sure they are firmly apart and tighten the grub screw of the Guide on the Shaft of the Attachment.

Now you are ready to cut. Start up the tool and rotate the sheet metal on the centre Guide until the circle is completely cut out.

*NB: This Attachment CANNOT be used for cutting corrugated material.



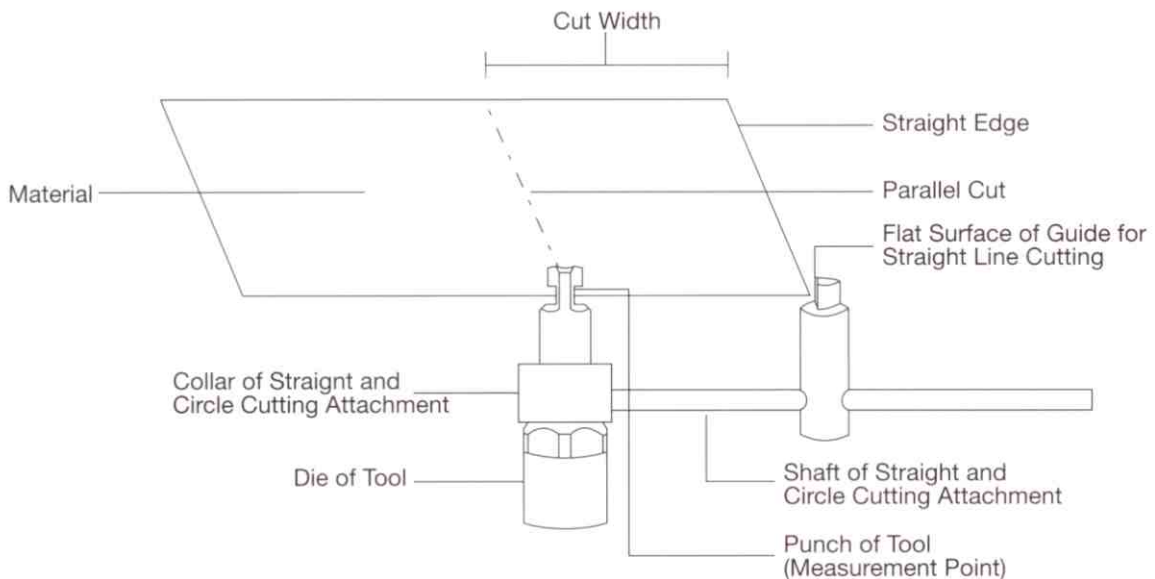
Minimum Achievable Dia. 50mm
Maximum Achievable Dia. 300mm

Instructions for use in Straight Line Cutting:

This Guide will allow you to “shave off” the edges of sheet metal following an existing straight edge profile.

Set the required distance on the Guide of the Straight and Circle Cutting Attachment from its flat surface to the inside of the Punch edge - see diagram.

Holding the flat edge of the Guide against the edge of the material, start cutting with the tool whilst pressing the edge of the material firmly against the Guide. This will duplicate the profile of the edge of the material at the line of the cut.



Minimum Cut Width 16mm
Maximum Cut Width 150mm